



## DISCS FOR DRY GRINDING

### KGS Swiflex® K1 QRS

#### KGS Swiflex® K1 ø100/15mm QRS

Grit	Code
50	1023.0960010
60	1023.0960011
120	1023.0960012
200	1023.0960013
400	1023.0960014

#### KGS Swiflex® K1 ø115/15mm QRS

Grit	Code
50	1023.0960410
60	1023.0960411
120	1023.0960412
200	1023.0960413
400	1023.0960414

#### KGS Swiflex® K1 ø125/15mm QRS

Grit	Code
50	1023.0960510
60	1023.0960511
120	1023.0960512
200	1023.0960513
400	1023.0960514

### KGS Swiflex® K1 - Starbore

#### KGS Swiflex® K1 ø100mm Starbore

Grit	Code
50	1023.0961210
60	1023.0961211
120	1023.0961212
200	1023.0961213
400	1023.0961214

#### KGS Swiflex® K1 ø125mm Starbore

Grit	Code
50	1023.0961310
60	1023.0961311
120	1023.0961312
200	1023.0961313
400	1023.0961314

#### KGS Swiflex® K1 ø178mm Starbore

Grit	Code
50	1023.0961410
60	1023.0961411
120	1023.0961412
200	1023.0961413
400	1023.0961414

### Application

Aggressive dry running discs.  
Suitable on all hard brittle materials.

KGS Swiflex® K1 Discs.  
Dry range with QRS or star-bore fixings  
- ø100-178mm.

Best used on a variable speed angle grinder with  
dedicated KGS back-up pads.  
KGS supplies suitable machines.

### Glass Edging

Useful for arissing large awkward sheets that  
do not easily transfer with existing machines  
- including laminated and decorative glass, or  
even with wire mesh inclusions.

### Recommendations

Main product recommended for glass seaming  
is KGS Swiflex® K1M QRS Button fixing ø125  
mm in black 120 grit for heavy stock removal or  
red 200 grit for light arissing.  
Please note that the QRS Button discs are ap-  
plied once only to a dedicated Back-up Pad.  
Maximum Speed 45 m/s  
Recommended rpm 3.000 - 4,000



#### Swiflex Button QRS M14 Back-Up Pad

Diameter (mm)	Code
ø100/15mm	8851.00429
ø115/15mm	8851.00430
ø125/15mm	8851.10005

#### Swiflex Starbore M14 White Back-Up Pad

Diameter (mm)	Code
ø100mm	8851.10019
ø125mm	8851.10018
ø178mm	8851.10016